



Thorium – an alternative nuclear fuel cycle

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- General Principles of the thorium fuel cycle
- Sustainability
- Economics
- Radiotoxicity
- Proliferation resistance
- Advantages and disadvantages
- An industrial view



- Th-232 is the only naturally occurring thorium nuclide
- It is a *fertile* nuclide that generates *fissile* U-233 on capturing a neutron
 - Th-232 is *fissionable* in that it fissions on interacting with fast neutrons > 1 MeV kinetic energy
 - Fertile conversion occurs with thermal neutron captures:
Th-232 (n, γ) Th-233 (β^-) Pa-233 (β^-) U-233
- U-233 has a high thermal fission cross-section and a low thermal neutron capture cross-section
 - The fission/capture ratio for U-233 is higher than the other major fissile nuclides U-235, Pu-239 and Pu-241
 - This is very favourable for the neutron multiplication factor and minimises the probability of neutron captures leading to transuranics

- Once-through fuel cycle with Th-232 as alternative fertile material to U-238 with U-235 or Pu-239 driver
 - U-233 fissioned in-situ without reprocessing/recycle
 - Modest reduction in uranium demand and sustainability
- Recycle strategy with reprocessing/recycle of U-233
 - Much improved sustainability analogous to U/Pu breeding cycle
 - But some technical difficulties to overcome
- Th-232 breeder requires long residence time



Neutron balance in a thermal reactor

- For U-235 fissions average number of fission neutrons $\nu \sim 2.4$
 - Only about 0.6 to 0.7 neutrons available for fertile captures of U-238 to Pu-239
 - Conversion ratio of $\sim 0.6-0.7$ means U-235 thermal reactors cannot operate as breeder reactors
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Thermal breeder

- The neutron balance for U-233 is more favourable and a conversion ratio just above 1.0 is possible in a thermal reactor
 - This is a breeding system
 - Not ideal, but much better than other fuels
 - Not possible with U/Pu fuel cycle

Fast breeder

- Fast breeder technology is less mature



- Thorium abundance higher than uranium
- Thorium demand lower - no isotopic enrichment
- Thorium economically extractable reserves not so well defined
- India plans to implement U-233 breeding in fast reactors and to burn it in Advanced Heavy Water Reactors (AHWR)
- Rate of expansion of thorium fuel cycle will be limited by the slow conversion rate



- U-233 recycle has lower demand on thorium than uranium - no isotopic enrichment
- U-233 recycle potentially reduces the ore procurement cost and eliminates the enrichment cost
- Future uranium and thorium market prices unknown
- Reprocessing costs will offset the reduction in front-end costs
- U-233 recycle will have an impact on the design and cost of fuel fabrication
- Short term economic barrier presented by need for R&D to demonstrate satisfactory fuel performance
- No utility will want to be the first to introduce a new fuel type

It is too soon to say whether the thorium fuel cycle will be economically advantageous

- Spent fuel activity/radiotoxicity is dominated by fission products for 500 years after discharge
 - U/Pu fuel activity from 500 years to 10^5 years determined by activity of Np, Pu, Am and Cm
 - Th/U-233 fuel activity has only trace quantities of transuranics and lower radiotoxicity during this period
- However, this only applies to the long term equilibrium condition with self-sustained U-233 recycle
 - Need to account for the U-235 or Pu-239 fissions used to generate the initial U-233
- Also, radiotoxicity depends on the cooling time – long tail due to U-233 and U-234 decay chains

Radiotoxicity benefit varies with time after discharge and point in the reactor cycle

- U-233 is a viable weapons usable material
- U-233 classified by IAEA in same category as High Enriched Uranium (HEU) - Significant Quantity defined as 8 kg compared with 32 kg for HEU
 - High U-232 inventory gives high doses in casting/machining operations unless shielded
- Low inherent neutron source suggests that U-233 weapon design may be simplified and potentially more accessible
- U-233 fissile quality hardly changes with irradiation



- In the 1950s through to the 1980s, there were thorium research programmes for:
 - Pressurised water reactors (PWR)
 - Shippingport breeder core
 - Germany-Brazil collaboration
 - High temperature gas reactors (HTR)
 - DRAGON (UK), Fort St Vrain (USA), Peach Bottom (USA), AVR (Germany)
 - Molten salt reactors (MSR)
 - Molten Salt Reactor Experiment (Oak Ridge, USA)
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Why did thorium research stall?

- Thorium cycle requires neutrons from uranium or plutonium fissions to get started
- U/Pu fuel cycle already established
- Barrier to entry for a new system
- Technological issues
 - THOREX reprocessing and fabrication of U-233 fuels



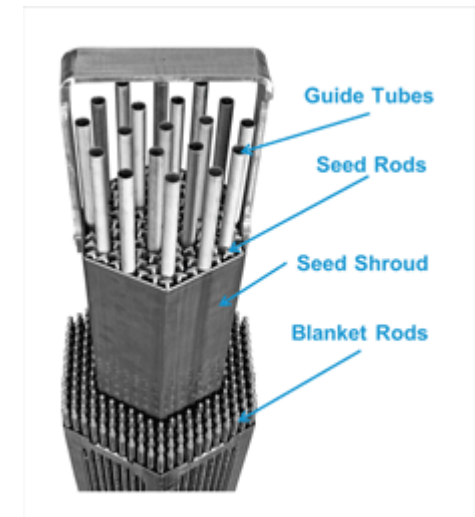
Advantages of Th fuel cycle

- Thorium is more abundant than uranium
 - Combined with a breeding cycle thorium is potentially a major energy resource
 - Low inventories of transuranics and low radiotoxicity after 500 years' cooling
 - Almost zero inventory of weapons usable plutonium
 - Theoretical low cost compared with uranium fuel cycle
 - ThO_2 properties generally more favourable than UO_2 (thermal conductivity; single oxidation state)
 - ThO_2 is potentially a more stable matrix for geological disposal than UO_2
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Disadvantages of Th fuel cycle

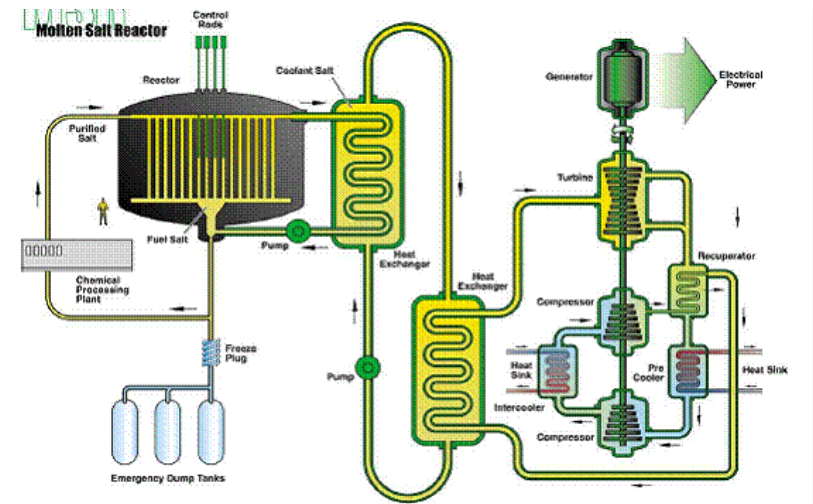
- Th-232 needs to be converted to U-233 using neutrons from another source
 - The conversion rate is very low, so the time taken to build up usable amounts of U-233 are very long
 - Reprocessing thorium fuel is less straightforward than with the uranium-plutonium fuel cycle
 - The THOREX process has been demonstrated at small scale, but will require R&D to develop it to commercial readiness
 - U-233 recycle is complicated by presence of ppm quantities of U-232 - radiologically significant for fuel fabrication at ppb
 - U-233 is weapons useable material with a low fissile mass and low spontaneous neutron source
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- India
 - Synergistic fuel cycle involving fast reactor and Advanced Heavy Water Reactors (AHWR)
 - Fast reactor will breed U-233 in a thorium blanket
 - U-233 will be recycled into AHWR fuel
- Lightbridge
 - Seed/blanket assembly design for PWRs
 - Low enriched uranium (LEU) seed region provides spare neutrons
 - ThO₂ blanket breeds U-233
 - Seed and blanket regions have different in-core dwell times



Molten salt reactor

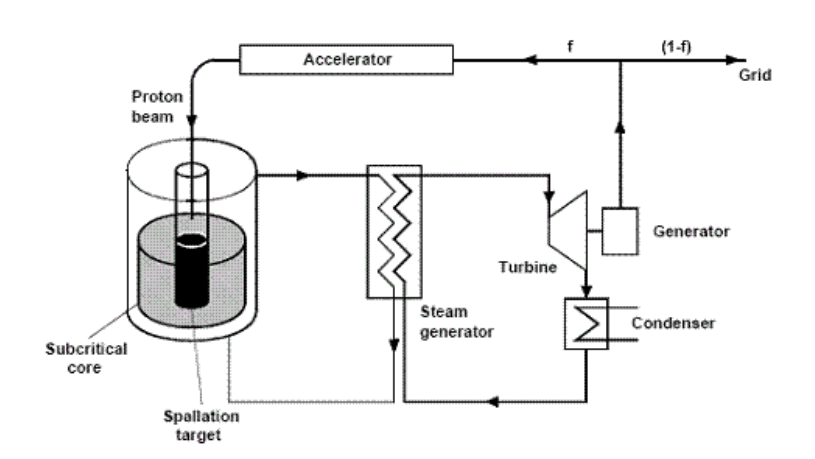
- Molten Salt Reactor (MSR)
 - Generation IV International Forum project is researching MSR
 - Gen IV MSR will be a fast spectrum system
 - Molten salt fuel circulates through core and heat exchangers
 - On-line reprocessing to remove fission products
 - Ideally suited to thorium fuel as fuel fabrication is avoided
 - Equilibrium fuel cycle will have low radiotoxicity (fission products only)



There are a number of technical issues to resolve

Accelerator driven system

- Accelerator driven system (ADS)
 - Sub-critical reactor core (multiplication factor $k < 1$)
 - Proton beam provides neutron source in spallation target
 - Neutron source multiplied by sub-critical core by factor $1/(1-k)$
 - Energy Amplifier and Accelerator Driven Sub-critical System (ADS) both use thorium fuel for low equilibrium radiotoxicity (fission products only)



- AREVA are investigating $\text{PuO}_2/\text{ThO}_2$ MOX fuel for the eventual disposition of PWR MOX fuel assemblies
- PWR MOX fuel currently not reprocessed in France
 - Held in long term storage pending eventual recycle in SFR fleet
 - Requirement to cover all contingency that SFR fleet is not built
 - Recycle of Pu from MOX fuel preferred over disposal
 - $\text{PuO}_2/\text{ThO}_2$ MOX is another option with potential advantage of low development cost and high stability as a final waste form



- Fuel materials properties (unirradiated and irradiated)
 - Fuel irradiation behaviour
 - THOREX reprocessing
 - Waste management/disposal
 - U-233 fuel fabrication
 - Systems development
 - Engineering design
 - Materials
 - Liquid salt chemistry and properties
 - MSR fuel and fuel cycle
 - Systems integration and assessment
 - Safety
 - Scenario modelling
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- Thorium is a valuable strategic alternative to uranium
- Sustainability is a main driver
- Radiotoxicity benefit is real, but modest
- Long term equilibrium radiotoxicity a simplistic measure
- Inherent proliferation resistance not proven for thorium
- Economics of thorium not known at present
- Minimum 15-20 year timescale for commercial deployment



- Thorium fuels offer theoretical advantages and disadvantages
 - Balance between advantages and disadvantages not yet established
 - This balance will be context dependent
 - Significant development required before industrial implementation with long timescales
 - A clear case will need to be presented which identifies the problem that a thorium fuelled reactor will solve and evidence presented to demonstrate that thorium is the best solution
 - More research is needed – and should be commissioned
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